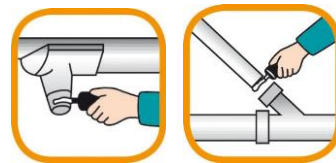


NAUTIBOND



Adhesive cement for the welding of rigid PVC pipes high pressure

DESCRIPTION:

Special soldering glue useful to glue tubes, rigid PVC components, also working under pressure, or ABS/ASA waste pipes (Acrylonitrile-butadiene-styrene / acrylonitrile-styrene-acrylonitrile).

CHARACTERISTICS:

Transparent, it does not drip, very quick setting time, definitive soldering, excellent resistance to traction and torsion, resistance to acids and alkalis.

APPLICATION:

Lay NEOGIT HP on the two clean surfaces (it is better if with solvent) and join immediately. Remove the product in excess, since the adhesive welds PVC by melting it. Do not put under mechanical stress the pieces for 5 minutes after the gluing. Pipes glued with NEOGIT HP can be put underground only after 12 hours. Wait 24 hours for pressure tests. Always rinse the pipes carrying potable water. Tolerance: maximum float 0,6 mm.

CHEMICAL CHARACTERISTICS:

PVC based adhesive dissolved in solvents

Appearance	liquid
Colour	not coloured
Odour	sweet aromatic
Boiling point	from about 65 °C
Density @ 20 °C	0,83 g/cm ³
Vapour tension @ 20 °C	200 mBar
Viscosity @ 20 °C BROOKFIELD	4.000 ± 500 cps
Solubility in water	Insoluble
Flash point	< 21 °C
Ignition temperature	212 °C
Explosion limits:	inferior than 1,3 % volume part superior than 15 % volume part
Dry residue	20 % ± 1
Setting time	10 ÷ 12 hours
Open air time	about 4 minutes

Storage 12 months in its original packaging

PACKAGING:

125 g tube, 250 g can with brush, 500 g can, 1 kg can.

Last update: 18.04.2023

