

# NEOPOL GLUE



## DESCRIPTION:

Polychloroprene adhesive with high power of cohesion suitable for bonding different materials such as plastic laminates, metal laminates, wood and masonite, natural and syntethic fabrics, polyester and polyurethane foam, rubber, foam rubber, leather, cork, felt etc.

## TECHNICAL DATA:

Base	Neoprene and phenolic resins
Solvent	Belonging to groups: 30 (hexane and cyclohexane), 38 (dichloropropane), 41 (ethyl acetate), of the table attached to the Presidential Decree 19/03/56 no.303. Free from toluol, xylol and homologous (law 245 of 05/03/63)
Colour	dark-yellow
Viscosity (method MAEK01)	2000 – 2400 mPa · s
Dry residue (method MAEK 02)	21 – 24 %

## INSTRUCTIONS FOR USE:

First make sure that the surfaces of the materials to be bonded are clean, dry and free of dust, grease or other, if necessary, wash with a suitable degreaser.

Apply an even layer of NEOPOL GLUE on both surfaces to be bonded. After waiting for the evaporation of the solvent (from 5 to 30 minutes depending on the temperature of the environment) merge the pressing surfaces thoroughly. It is essential that the coated surfaces are free from traces of solvent before the closure, especially in the case of bonding of non-absorbent materials; otherwise could occur in the undesired formation of bubbles which would compromise the tightness of the junction.

NEOPOL GLUE dry looks tough, elastic, resistant to aging, humidity and low temperatures. The initial setting at the time of assembly is very good. Any tensile tests need to be done after 48 hours of application.

It is recommended bonding plasticized PVC and its derivatives, since, over time, the plasticizers contained in this product may migrate in the layer of adhesive, thereby impairing the sealing of the junction.

## PACKAGES:

Tubes of 150 ml, box of 24 pieces.

Jar of 1 Kg, box of 12 pieces.

## WARNINGS:

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**PRECAUTION:** NEOPOL COLLA is highly flammable; ensure that all equipment used for the movement are properly grounded to prevent the accumulation of electrostatic charges.

**STORAGE:**

NEOPOL COLLA should be stored at temperatures between +5 and +35 °C in its original containers tightly closed in a well ventilated and avoid direct exposure to heat sources. The guaranteed stability under these conditions is 12 months. Stir well before use.

**DISPOSAL:**

The product must not be disposed into drains. Empty containers should be handled according to local regulations.

**CERTIFICATION: TÜV Proficert product**

